

Resource - Work Centers

With Rolling Standards

Invertech

Resource Type **EXT** - *Work Centers*

Resource ID / Description		Plan		Standard	
EXTRUSION	Extrusion Machine	Yes		75.0000	
Alt WC:					Notes:
	Hrs MTD: 4.950	Mfg Rate 10.50	Max Hrs Wk 40.00		
Last_Maint:	Hrs YTD: 4.950	Efficiency 92.0			
Next_Maint:	Total Hours: 4.950	Utilization 80.0			

Rolling Standards

Product	Last Date	HoursUse	Parts Produced	Rolling Standard
SHF-100SS	10/26/2005	2.830	760.000	268.2385
THP-46	10/26/2005	2.750	861.000	313.0909

Rolling standard is expressed in parts per hour